

Tetrahedron Letters, Vol. 35, No. 26, pp. 4559-4562, 1994 Elsevier Science Ltd **Printed in Great Britain** 0040-4039/94 \$7.00+0.00

0040-4039(94)00869-8

Dynamic Kinetic Resolution of Cyclic β -Ketoesters with Preformed or Prepared in situ Chiral Diphosphine-**Ruthenium (II) Catalysts**

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Key Words: Asymmetric Hydrogenation, Chiral Ruthenium Catalysts, β-Hydroxy Esters Abstract: The reduction of racemic β -keto esters having the tetralone structure by chiral ruthenium(II) catalysts is realized with an ideal kinetic dynamic resolution. Remarkably, high anti selectivity approaching 100% and enantioselectivity (up to 97%) using atropisomeric ligands are obtained. The trans β -hydroxy esters thus available are useful starting materials for production of enantiomerically pure compounds.

Asymmetric hydrogenation using the BinapRu(η^2 -O₂CCH₃)₂ has been introduced by Noyori and Takaya¹ and [BinapRuCl₂]₂NEt₃ by Ikariya and Saburi². These catalysts have found wide application in asymmetric hydrogenation with outstanding performances³. We have also discovered a new class of mononuclear chiral Ru^{II} catalysts: $(P^*P)Ru(\eta_3-2$ -methylallyl)₂4. Our synthetic general method allows the production of ruthenium complexes from a wide variety of diphosphines including diphosphines having chirality at the phosphorus atom such as Dipamp 5. This synthesis uses the very easily accessible (cod)Ru(η_3 -2-methylallyl $\frac{1}{2}$ a complex as starting material. These complexes (P*P)Ru(η ₃-2-methylallyl)₂ 2 have shown high efficiency in asymmetric hydrogenation. They are suitable for the preparation of chiral $(P^*P)RuX_2$ 3 bearing a whole set of chiral diphosphines (e.g. P*P=DIOP, CBD, BINAP, BIPHEMP, CHIRAPHOS, PROPHOS, DIMPC, BPPM, BDPP, etc) and previously used in a powerful dynamic kinetic resolution of 2acylamino-3-oxo butyrates⁷. In addition, we have found⁸ (scheme 1) that it was also possible to prepare these same catalysts 3 directly in situ from $(cod)Ru(\eta_3-2$ -methylallyl $)_2$ 1 by adding in acetone at room temperature 1-1.3 equiv. of the appropriate chiral ligand in the presence of HBr. These complexes can be used as crude catalysts and this procedure allows a rapid screening of chiral ligands in Ruthenium-mediated reactions.

The Ru-catalyzed asymmetric reduction of racemic 2-substituted keto esters is a powerful synthetic tool. Use of BinapRu^{II} complex allowed selective formation of one stereoisomer among the four possible isomers. Using preformed $(P^*P)RuBr_2$ catalysts, this so-called dynamic kinetic resolution 3.9 has simultaneously been discovered by us 7 . Thus, it was of interest to investigate, using our complexes, the stereoselectivity of this process from racemic cyclic 2-substituted-3-oxq carboxylic esters .We report the asymmetric hydrogenation of 2-(ethoxycarbonyl)cyclopentanone 4, 2-(ethoxycarbonyl)cyclohexanone) 5 .The reduction should in principle provide a mixture of the four possible stereoisomers 6, 7, 8, 9 (scheme 2). A study as summarized in Table 1 has revealed that the stereochemical course of the reduction with (P*P)RuX₂ was noticeably influenced by the structures of the substrates and reaction conditions. Inspection of the data on the catalyzed reduction by Ruthenium complexes bearing (R,R)-cbd and (S,S)-chiraphos ligands revealed that under 100 atm of hydrogen pressure and 1% of catalyst, the racemic substrate 4 was reduced quantitatively to 6 and 9 with a trans selectivity (71 to 72%) and poor to moderate enantioselectivities (10% and 40% e.e., respectively entries 1-2). Under the same conditions, with the *in situ* (R)-binapRuBr₂, the hydrogenation of 4 proceeded with 92% trans selectivity giving 6 with high chiral recognition (85% e.e., entry 3).

Using a lower pressure of hydrogen (20 atm.) at 80°C for 2h, the preformed (R)-binapRuBr₂ afforded 6 with high enantioselectivity (94% e.e.) in 50% yield (entry 4).

	Entry Substrate		Catalyst $(\%)$			Conditions (a)		Yield (%)	$d.e.$ (b) (%)	(%)	e.e. (trans) e.e. (cis) (c) (%)
PressTemp. Time (a) atm. ° h											
	4		(R,R) -cbd $Ru(all)$,	(1)	100	80	48	100	72 (trans)	10(R, R)	11(S, R)
$\overline{2}$	4		(S, S) -chiraphos $RuBr2$ (1) 100			20	48	100	71 (trans)	40(S, S)	34(R, S)
3	$\overline{\mathbf{A}}$		<i>in-situ</i> (R)-binapRuBr ₂ (1)		100	80	48	100	92 (trans)	85(R, R)	23(S, R)
4	4		(R) -binap $RuBr2$ (1)		20	80	$\mathbf{2}$	50	94 (trans)	94(R, R)	95(S, R)
5	5		(R) -binapRuBr ₂ (1)		20	80	2	100	8 (cis)	97(R, R)	88(R, S)
6	5		(S) -binapRuBr ₂ (1)		20	80	3	(d) 100	47 (trans)	91(S, S)	82(S, R)

Table 1 Hydrogenation of 2-(ethoxycarbonyl)cyclanones 4 and 5 with Ru(II) Catalysts

a) Reactions were carried out in MeOH ; (b) The diastereoisomeric excesses were mesured by G.C. analysis (OV 1701 column) ; (c) e.e. determined by G.C.(OV 1701 column) analysis of (L) Lactic Acid O-acetyl ester ;(d) Hydrogenation carried out in CH₂Cl₂.

By contrast, the reduction of 2-(ethoxycarbonyl)cyclohexanone 5 in methanol using the same preformed BinapRu catalyst proceeded with poor diastereoselectivity to give (cis/trans 56 : 44) with a high enantioselectivity up to 97% e.e. (entry 5). Under the same conditions in dichloromethane, the reverse selectivity was observed with (S)-binapRuBr₂ (trans/cis 76 : 23) and with high enantioselectivity (up to 91% e.e., entry 6). The efficiency of this powerful dynamic kinetic resolution was profoundly affected **by the** nature of the substrate skeleton⁹. Using this new technology, we then investigated the hydrogenation of racemic β -keto esters containing the tetralone structure (e.g. 7-methoxy and 5-methoxy-2-(ethoxycarbonyl) **tetralones 10 and 11 (scheme 3). This asymmetric hydrogenation should in principle provide a mixture of** 12, **13,14,15.**

Table 2 Hydrogenation of Tetralones with Ru(II) complexes

(a) All mhons wae carried out in MeOH except entry 4 ; (b) The **d.e. wexe mcsured by G.C. analysis (OV 1701 column).(c) e.e. determined by G.C.(OV 1701 column) and analysis of (L.) Lactic Acid O-acetyl esterlo** : **(d) Hydrogenations carried out in CH2Cl2.**

However, we found that under $10-100$ atm of H_2 using dibromide ruthenium complexes $(1-3\%)$ preformed or prepared *in situ* and bearing four different chiral ligands (R,R)-diop, (S,S)-chiraphos, Binap and MeO-Biphep in methanol, racemic tetralone 10 was hydrogenated with very high *anti* diastereo selectivity (96-100%) to give 12 or 15. However the enantiofacial discrimination was dramatically affected by the nature of the catalyst (table 2). The (R,R)-diopRuBr₂ catalyst was the less effective (25% e.e. 12a) compared to (S,S)-

chiraphos (57% et. **l&a), (R)-binap** (83% e-e. Ua), (S)-blnap (86% e-c. **Ha)** and (R)-MeOBiphep (95% e.e. 12a) (entries 1, 2, 3, 6, 7 respectively). A very high diastereoselectivity and a enantiofacial discrimination (87% e.e. 12a) were also observed with the $Ru_2Cl_4(R)$ -binap₂, NEt₃ complex (entry 5). However, it was established that higher efficiency was generally obtained in dichloromethane giving the *anti* product. By changing the solvent from methanol to dichloromethane, no significant increase of diastereoselectivity was observed (entry 4). The 5-methoxy 2-(ethoxycarbonyl) tetralone 11 was hydrogenated in methanol using (S,S)-chiraphosRuBr₂ catalyst. As pointed out with compound **10**, the trans (2S, 3R) alcohol **12b** was the major product obtained with 54% e.e. (entry 8). The hydrogenation of 11 with (S)-binapRuBr₂ gave 15b **with 92% e.e. (entry 9).**

In summary baker's yeast and various strains reduced such β -keto esters to optically pure cis β hydroxy esters 10.11 . The approach outlined in this paper is a powerful method for the stereoselective synthesis of trans β -hydroxyesters, allows the production of each enantiomer from (R) and (S) -binap catalyst with high enantioselectivity and offers new opportunities for the preparation of enantiomerically pure¹² materials.

Acknowledgments : **We thank Elf** Aquitaine for providing grants to C. Pine1 and X. Pflster. We also thank Dr B. Heiser (Hoffman La Roche) for a generous gift of (S)-(+)-Biphemp. We am very grateful to Dr E. Bmger and Dr R. Schmid (Hoffman La Roche) for samples of (R) and (S)-MeO-Biphep and to Dr C. Mercier for providing us a sample of (R,R)-Cbd. We are most grateful to Dr. R. Azerad and D. Buisson (Université R. Descartes, Paris) for information¹⁰ concerning the determination of e.e. of cyclic β -ketoesters.

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- 12. Preparation of *in situ* catalysts [P*PRuX2]2 3: (cod)Ru(η_3 -2-methylallyl)₂ complex 1 and the chiral diphosphine (1.2 equiv) were dissolved in 1ml degassed acetone and 2.2 equiv. of HX in methanol $(X=Cl, Br, I)$ were slowly added. The resulting orange solution was stirred for $1/2$ hour, the solvent was **removed under reduced pressure to give complexes which were used directly as hydrogenation catalysts.**

(Received in France 26 January 1994; *accepted 5 May 1994)*